



**PROFESSIONALTOOLS**

## CUTTING TOOL PRO

bottom bracket thread

code 720140 BSA

code 720141 ITAL

code 720175 T47 Standard



## Application

1. Pay attention to the orientation of the dies "L" means left-hand rotation, "R" means right-hand rotation. It does not refer to side of the bicycle. Find which thread is available (BSA/ITAL).
2. Insert both halves of the tool into the bottom bracket shell at the same time using the tool's central guide. Insert the cutting tools into the existing thread using approximately 1 turn.
3. Now re-cut both threads one after the other by screwing the dies in completely. Always use sufficient amounts of suitable cutting oil when thread cutting and face milling.
4. Back both dies out of the bottom bracket shell thread at the same time and then remove both tool halves.

## SPARE PAIR PRO

bottom bracket tap

code 720142 BSA

code 720143 ITAL

code 720155 T47 Standard



## CUTTING OIL 100 ML

in dispenser bottle  
code 710012