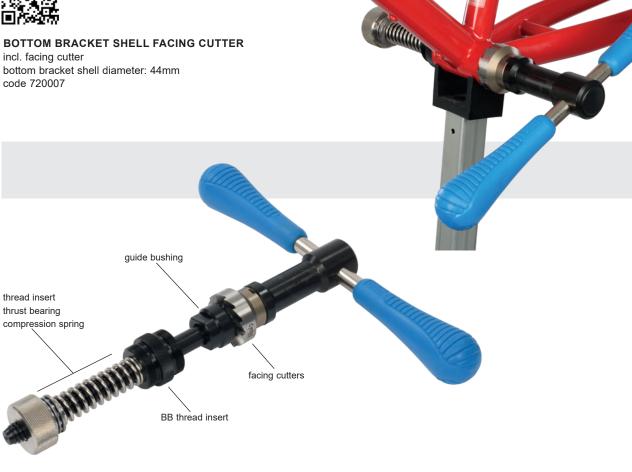


## operation manual





## **Application**

- 1. Select the appropriate BB thread insert (BSA L/R, ITAL or FRANC) and guide bushing. Mount the facing tool securely into the bottom bracket shell.
- 2. Lightly tension the compression spring with the help of the threaded sleeve.
- 3. Evenly mill the face of the bottom bracket shell until a clean, smooth surface is achieved. Pay attention to the rotation direction of the face milling cutter and always use sufficient cutting oil when milling!
- 4. Now mount the face milling tool into the bottom bracket shell from the opposite direction and mill the face of the opposite side.

Note: BSA threads have a L/R orientation!







CUTTING OIL 100 ML in dispenser bottle code 710012